

RTD Tip

RTD22 series from Tempotech Controls, featuring a threaded nozzle design, is commonly used for measuring the temperature of an injection molding machine nozzle. This style does not come into direct contact with molten plastic. Due to its compact size, it is also suitable for use in other applications with limited space, such as mounting in bearing housings, sealing bars, and heat plates. Custom elements with different materials, values, and tolerances are available upon request for specific needs.

#### **Key Features**

- Available in type Pt100,Pt100(0.00392),Pt200,Ni20 ohm .
- Available in Class B, Class A, Class AA, 1/10 DIN B(IEC 60751& ASTM E1137)
- Single and Duplex Sensor elements.
- Range -50°C to 510°C (-58°F to 1,112 °F)
- Standard bolt size 3/8"-24, custom option available
- Bare ends and Connector option avaible
- TEFLON (200°C and fiberglass wire 480°C with SS braiding and Armours available

### Technical Specification

Insulation Resistance: 100 MG Ohms @ 250 vdc

Response Time: <5 Sec in circulating water @ 1ft/sec

Accuracy: As per IEC60751 (See tolerance chart)

Self Heating Error: < 0.30°F (0.17°C)

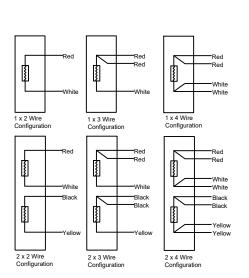
Time Constanat: < 5 sec

#### **RTD Wire Configuration**

2 Wire: In 2 wire RTDs, one lead wire is connected to each wire of the RTD element. 2 Wire RTDs are an economical option for the applications where high accuracy is not required. Since there is no compensation wire, the accuracy of RTD can be affected if long lead wire is used.

3 Wire: 3 wire RTDs are the most common type of RTDs used in the industry. In 3 three-wire Rtd 1 wire is connected to the one side of the RTD element, and on the other side, 2 wires are connected to compensate for the resistance. With compensating wire, accuracy is very close to the element accuracy at the termination end.

4 wire: 4 wire RTDs are highly accurate. In 4 wire RTDs 2 wires are connected to each side of the RTD element. With additional wire on each side of the RTD element, the output at the termination is highly accurate. 4 wire RTDs are recommended where high accuracy and long lead wire is required.





RTD Type Availab	le			
Element Type	Pt100	Pt200	Pt1000	Ni120
Wire Wound	Х	Х		
Thin Film	Х		Х	Х
Alpha Value	IEC 0.00385 JIS 0.00391	IEC 0.00385 JIS 0.00391	IEC 0.00385	0.00672

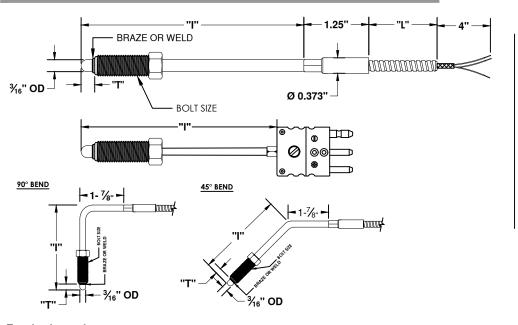
Tolerance	Temperatu	re Range °C	Tolerance	Tolerance
Class	Wire Wound	Thin Film	$_{ m Values}\Omega$	values °C
AA	-50 TO +250	0 TO +150	±0.04	± (0.1 + 0.0017  t )
Α	-100 TO +450	-30 TO +300	±0.06	± (0.15 + 0.002  t )
В	-196 TO +600	-50 TO +500	±0.12	± (0.3 + 0.005  t )
С	-196 TO +600	-50 TO +600	±0.23	± (0.6 + 0.01  t )

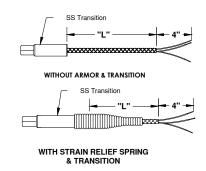
	JIS	0.00391	JIS 0.0	0391		7.00000	0.00012		100° C
200								200° C	
Our RTD c	lass offerin	gs and To	lerance a	s per l	EC60	751 (pt10	00)		250° C
Tolerance Temperature Range °C Tolerance Tolerance								] [	300° C
Class	Wire Woun	d Thi	n Film	Value	esΩ	val	ues °C		350° C
AA	-50 TO +25	0 TC	+150	±0.0	04	± ( 0.1 +	· 0.0017  t )		400° C
А	-100 TO +45	0 -30 T	O +300	±0.0	06	± ( 0.15	+ 0.002  t )		450° C
В	-196 TO +60	0 -50 T	O +500	±0.′	12	± ( 0.3 -	+ 0.005  t )		500° C
С	-196 TO +60	0 -50 T	O +600	±0.2	23	± ( 0.6	+ 0.01  t )		550° C
a   t   = modulus of temperature in °C without regard to sign							600° C		
For 1/10 DIN B RTD is not standardize. The only accuracy defined is 1/10 of Class B accuracy at							650° C		
$0^{\circ}C = 0.03^{\circ}C$									

Temperature	Class B±	Class A±	Class AA± (1/3 DIN B)	Class 1/10 DIN B±
-50° C	0.55	0.25	0.19	0.060
0° C	0.30	0.15	0.10	0.030
100° C	0.80	0.35	0.27	0.070
200° C	1.30	0.55	0.44	0.120
250° C	1.55	0.65	0.53	0.160
300° C	1.80	0.75	0.61	0.220
350° C	2.05	0.85	0.70	-
400° C	2.30	0.95	0.78	-
450° C	2.55	1.05	0.87	-
500° C	2.80	1.15	0.95	-
550° C	3.05	1.25	1.04	-
600° C	3.30	1.35	1.12	-
650° C	3.55	1.45	1.21	-

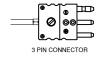
## RTD22- Nozzle Melt Resistance Temperature Detector with Lead Wire

# **TEMPERATURE SENSOR**

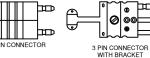




## **Termination options-**













Notes:

1. Standard Bolt Length 3.0"

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
RTD22																

For Example- RTD22-01-A-S-03-LT-0-01-8-04-6i-32i-2X-Z-0-0-0

1. RTD TYPE				
CODE				
01	Pt100 Ohm, 0.00385, Coefficient			
04	Pt1000 Ohm, 0.00385 Coefficient			

2. RTD ACCURACY					
CODE					
В	Class "B"				
A	Class "A"				

3. SENSOR ELEMENT					
CODE					
S	Single				
D	Dual				

	4. WIRE CONFIGURATION					
CODE						
03	3 wire					
04	4 wire					
06	Dual 6 wire					
08	Dual 8 wire					

5. TEMPERATURE RANGE				
CODE				
LT	-50°C to 250°C, Thin Film			
MT	-50°C to 485°C, Thin Film			

6. PROBE ANGLE				
CODE				
0	Straight			
45	45° ANGLE			
90	90° ANGLE			

	7. BOLT SIZE					
CODE						
01	¾"-24 Thread					
09	Specify if any other size					

8. SHEATH MAT.	
CODE	
8	SS 316 / SS 304

9. TIP LENGTH (T)	
CODE	
01	1∕8"
02	3/16"
04	<b>½</b> "

10. IMMERSION LENGTH (I)	
Immersion length - use "I" for inches and "N	۸'
for millimetre	

11. LEAD LENGTH (L)	
0	No lead wire required
Lead length - use "I" for inches and "M" for	
millimetre	

12. WIRE TYPE	
CODE	
0	When ordering with connector
2	TEFLON (205° C)
6	TEFLON (260° C)
3	FIBRE GLASS (510° C)
	DTE:- Add "O" for no jacketing.
Add "X" for SS braiding & "Z" for Armor	

13. CODES FOR TERMINATION	
CODE	
Z	Bare ends
TPP	3 Pin Standard Plug
MTPP	Miniature 3 Pin Plug
FPP	4 Pin Standard Plug

14. CODES FOR TERMINATION (JACK)	
CODE	
0	Not required
TPJ	3 Pin Standard Jack
MTPJ	Miniature 3 Pin Jack
FPJ	4 Pin Standard Jack

15. OPTIONAL ACCESSORY	
CODE	
0	Not required
02	Strain relief spring (Only for lead wire without Armour)

16. OPTIONAL ACCESSORY	
CODE	
0	Not required
WC	Wire clamp
ВТ	Silicon rubber boot for
	connector
Only choose when ordering with	
connector	

