

RTD32 A Weld Pad RTD32 is a type of surface resistance temperature detector designed specifically for measuring temperatures on metal surfaces. It ensures precise thermal contact and accurate temperature readings by featuring a flat, flexible sensing tip that can be directly welded or brazed onto a metallic surface. This type of thermocouple is widely used in applications requiring permanent or semi-permanent temperature monitoring of pipes, vessels, and equipment in harsh industrial environments.

Key Features

- Available in type Pt100,Pt100(0.00392),Pt200,Ni20 ohm .
- Available in Class B, Class A, Class AA, 1/10 DIN B(IEC 60751& ASTM E1137)
- Single and Duplex Sensor elements.
- Range -50°C to 510°C (-58°F to 1,112 °F)
- Standard Weld Pad size 1"x1"x1/8", Custom option available
- Bare ends and Connector option availble
- TEFLON (260°C)fiberglass wire 510°C with SS braiding and Armours available

Technical Specification

Insulation Resistance: 100 MG Ohms @ 250 vdc

Response Time: <5 Sec in circulating water @ 3ft/sec

Accuracy: As per IEC60751 (See tolerance chart)

Self Heating Error: < 0.30°F (0.17°C)

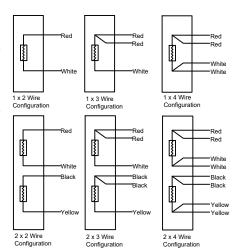
Time Constanat: < 5 sec

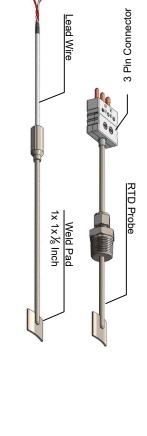
RTD Wire Configuration

2 Wire: In 2 wire RTDs, one lead wire is connected to each wire of the RTD element. 2 Wire RTDs are an economical option for the applications where high accuracy is not required. Since there is no compensation wire, the accuracy of RTD can be affected if long lead wire is used.

3 Wire: 3 wire RTDs are the most common type of RTDs used in the industry. In 3 three-wire Rtd 1 wire is connected to the one side of the RTD element, and on the other side, 2 wires are connected to compensate for the resistance. With compensating wire, accuracy is very close to the element accuracy at the termination end.

4 wire: 4 wire RTDs are highly accurate. In 4 wire RTDs 2 wires are connected to each side of the RTD element. With additional wire on each side of the RTD element, the output at the termination is highly accurate. 4 wire RTDs are recommended where high accuracy and long lead wire is required.





RTD Type Available							
Element Type	Pt100	Pt200	Pt1000	Ni120			
Wire Wound	Х	Х					
Thin Film	Х		X	Х			
Alpha Value	IEC 0.00385 JIS 0.00391	IEC 0.00385 JIS 0.00391	IEC 0.00385	0.00672			

Our RTD class offerings and Tolerance as per IEC60751 (pt100)

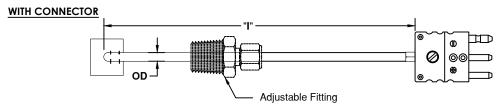
Tolerance	Temperatu	re Range °C	Tolerance	Tolerance		
Class	Wire Wound	Thin Film	Values Ω	values °C		
AA	-50 TO +250	0 TO +150	±0.04	± (0.1 + 0.0017 t)		
Α	-100 TO +450	-30 TO +300	±0.06	±(0.15+0.002 t)		
В	-196 TO +600	-50 TO +500	±0.12	± (0.3 + 0.005 t)		
С	-196 TO +600	-50 TO +600	±0.23	±(0.6+0.01 t)		
a t = modulus of temperature in °C without regard to sign						

For 1/10 DIN B RTD is not standardize. The only accuracy defined is 1/10 of Class B accuracy at 0° C = 0.03 $^{\circ}$ C

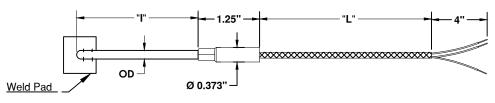
Temperature	Class B±	Class A±	Class AA± (1/3 DIN B)	Class 1/10 DIN B±
-50° C	0.55	0.25	0.19	0.060
0° C	0.30	0.15	0.10	0.030
100° C	0.80	0.35	0.27	0.070
200° C	1.30	0.55	0.44	0.120
250° C	1.55	0.65	0.53	0.160
300° C	1.80	0.75	0.61	0.220
350° C	2.05	0.85	0.70	-
400° C	2.30	0.95	0.78	-
450° C	2.55	1.05	0.87	-
500° C	2.80	1.15	0.95	-
550° C	3.05	1.25	1.04	-
600° C	3.30	1.35	1.12	-
650° C	3.55	1.45	1.21	-

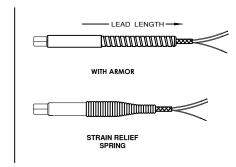


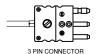
TEMPERATURE SENSOR



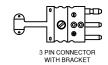
WITH LEADS

















	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
RTD32																	

For Example- RTD32-01-A-S-03-LT-01-8-4-14i-0-S8N-0-TPP-0-0-0

1. RTD TYPE					
CODE					
01	Pt100 Ohm, 0.00385, Coefficient				
02	Pt100 Ohm, 0.00392, Coefficient				
03	Pt200 Ohm, 0.00385, Coefficient				
04	Pt1000 Ohm, 0.00385 Coefficient				
05	Ni120 Ohm, 0.00672 Curve Class B Only (Only Available in Low temp)				

2. RTD Accuracy					
CODE					
В	Class "B"				
Α	Class "A"				
AA	Class "AA" (Available only for RTD type 01,02)				

3. SENSOR ELEMENT				
CODE				
S	Single			
D	Dual			

4. WIRE CONFIGURATION					
CODE					
03	3 wire				
04	4 wire				
06	Dual 6 wire				
08	Dual 8 wire				
Note: Dual RTD not available with $\frac{1}{8}$ " and 3 mm OD					

5. TEMPERATURE RANGE					
-50°C to 250°C, Thin Film					
-50°C to 485°C, Thin Film					
-196°C to 600°C, Wire Wound					
-196°C to 700°C, Wire Wound					

6. WELD PAD SIZE						
CODE						
01	1" X1" X ⅓"					
09	Specify					

7. WELD PAD MATERIAL				
CODE				
8	SS 316			

8.SHEATH OD							
CODE	IMPERIAL SIZE	METRIC SIZE					
2	% "	3.2 mm					
3	³∕16"	4.76 mm					
4	<i>Y</i> ₄ "	6.35 mm					
5	5/6"	7.9mm					
6	3/8"	9.5 mm					
2M	0.079	3.0mm					
3M	0.197"	5.0mm					
4M	0.236"	6.0 mm					
5M	0.315"	8.0mm					
6M	0.354"	9.0 mm					
7M	0.394"	10.0 mm					

9. SHEATH MAT.	
CODE	
8	SS 316
3	INCONEL 600 (For High Temp RTD)

10. IMMERSION LENGTH (I)
mmersion length - use "I" for inches and "M"
for millimetre

11. LEAD LENGTH (L)	
CODE	
0	When ordering with connector
Lead length - use "I" for inches and "M" for	
millimetre	

12. PROCESS FITTING		
CODE		
0	Not Required	
12-1. MATERIAL		
S	Stainless Steel	
В	Brass	
М	Mild Steel	
12-2. SIZE		
2	⅓ "	
4	У4"	
6	3/8"	
8	У2"	
18	M18 X 1.5	
20	M20 X 1.5	
	12-3. THREAD TYPE	
Ν	NPT	
В	BSP	
L	Leave blank for metric thread	
	12-4. FERRULE MATERIAL	
	Leave Blank for SS	
T	Teflon	

CONTINUE ON NEXT PAGE

RTD32- Surface Mount Weld Pad Style Resistance Temeprature Detector with Lead Wire and Connector

TEMPERATURE SENSOR

13. WIRE TYPE	
CODE	
0	When ordering with connector
2	TEFLON (260° C)
3	FIBRE GLASS (510° C)
NOTE:- Add "O" for no jacketing.	
Add "X" for SS braiding & "Z" for Armour	

14. CODES FOR TERMINATION	
CODE	
Z	Bare ends
TPP	3 Pin Standard Plug
MTPP	Miniature 3 Pin Plug
FPP	4 Pin Standard Plug

15. CODES FOR TERMINATION (JACK)	
CODE	
0	Not required
TPJ	3 Pin Standard Jack
MTPJ	Miniature 3 Pin Jack
FPJ	4 Pin Standard Jack

16. OPTIONAL ACCESSORY	
CODE	
0	Not required
02	Strain relief spring (Only for lead wire without Armour)

17. OPTIONAL ACCESSORY	
CODE	
0	Not required
WC	Wire clamp
Only choose when ordering with	
connector	